

ABSTRACT OF THE DISCLOSURE

5 A plurality of positive electrode plates and negative
electrode plates are stacked alternately upon one another with
intervening separators therebetween, wherein lateral edges of
the positive electrode plates protrude beyond the negative
electrode plates on one side, and lateral edges of the negative
electrode plates protrude beyond the group of positive
electrode plates on the opposite side. Collector plates are
10 brought in tight contact with respective lateral edges of the
positive and negative electrode plates, and heat is applied to
the collector plate on an opposite surface of the electrode
plates from a non-contact type heat source at several locations
in lines along a direction in which the electrode plates are
15 stacked.

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